

Design, Analysis and Selection of Electric and Magnetic loading for Different Rating of Squirrel Cage Induction Motors by using MATLAB GUI Software

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Abstract: This paper presents the designing of the main dimensions and the selection of the magnetic and electric loading for different rating of squirrel cage induction motors to reduce the overall losses and to improve the power factor. A software development strategy for the design of main dimensions and the effects of various factors are studied to select the best parameters for the particular ratings of the machines. The redesign time can be reduced with the help of this software during the course of learning and manufacturing of the induction motors. The idea of designing the main dimensions of three phase squirrel cage induction motor by MATLAB GUI is simple fast and friendly nature.

Index Terms: Three phase squirrel cage induction motor, MATLAB- GUI.

I. INTRODUCTION

Three phase induction motor is an important class of electric motors which finds wide application in industry and farms sector. More than 85% of industrial motors in use today are in fact induction motors. Although the design procedure for induction motor are well established, but there are some areas which require special attention [1]. After the completion of calculations of induction motor design, it has been observed that performance of the machine is not satisfactory. In this condition the designer has to change some design parameters like electric and magnetic loading. Hence iterative calculations of the entire design procedure are required to achieve the satisfactory and economic design. After designing the main parts of the machine the suitable electric and magnetic loading must be selected for proper selection of number turns per phase for the stator winding, stator conductor per slot, end ring current, copper loss, slot leakage reactance etc for stator and rotor design. This type of software will be a beneficial tool for the educational purpose also [2-4]. The basic objective of this paper is to modify the design procedure for different rating of squirrel cage induction motors retaining the main dimensions, to get the desired performance under the variation of electric and magnetic loading [3-5].

1.1 Role of Electric and magnetic loading.

A small magnetic loading gives good power factor and reduces the core losses but a small over load capacity. A high value of magnetic loading gives poor power factor and increases the core losses also. For general purpose, over load capacity and for large capacity high speed rang should be 0.3 to 0.55 Tesla, 0.6 to 0.65 Tesla and 0.45 to 0.55 Tesla respectively. On the other hand the high value of electric loading is restricted because of temperature rise and over Load capacity. Depending on the capacity of the machine the value of electric loading varies between 5000 to 45000 amp.cond/m. [1, 3]

1.2 OUT PUT EQUATIONS.

The following Equations are used for the calculations of the main dimensions of the machine and the same equations are used to develop the MATLAB GUI software for the inputs and outputs. Let

E_s = EMF induced per phase in volts

(Induced EMF per phase = Applied voltage per phase).

I_{ph} = Current per phase.

T_s = Number of turns per phase.

Φ = Flux per pole in the air gap.

P = Number of poles.

K_w = Winding Factor.

B_{av} = Value of flux density in the air gap.

a_c = Ampere conductors per meter of the armature periphery.

D = Length of stator bore diameter in meters.

L = Length of stator core in meters.

n_s = Synchronous speed of the motor in r.p.s.

η = Full load efficiency.

$\cos\Phi$ = Full load power factor.

τ = Pole pitch = $\pi * D / P$.

1.3 Calculations for the main dimensions of stator and Rotor.

If the rating of the machine is given in horse power, then

$$K.V.A = H.P * 0.746 / \eta * \cos\Phi$$

If the rating of the Machine is given in KW, then

$$KVA = KW / \eta * \cos\Phi$$

Synchronous speed of the machine (n_s) = Speed in r.p.m./

Number of poles (p) = $120 * f / \text{Speed}$ in r.p.m.

The product of $D^2 L = KVA / C_0 * n_s$,

Where $C_0 = 1.11 * \pi^2 * K_w * B_{av} * a_c * 10^{-3}$

Choose L / τ to 1.5

Peripheral Velocity (V) = $\pi D n$ / sec.

(If the value of peripheral velocity is less than 30m/sec then no radial vent. Duct is required.

Net iron length will be $=0.9 L$ (Assume stacking factor=0.9)

Flux per pole (Φ_m) $=B_{av} \pi * D * L / P$

Stator turns per phase (T_s) $=E_s / 4.44 * K W_s * f * \Phi_m$

Stator current per phase (I_s) $=KVA * 1000 / 3 * E_s$

Assume current density (δ_s) = 4 to 5 A/mm²

Conductor cross section (A_s) $=I_s / \delta_s$ mm²

Choose slots per pole per phase (p) = 3

Total number of slots for stator $=3 * P * P_h$

Resistance per phase (R_s) $=0.021 * L_{mt} * T_s / A_s$ in ohms.

Total I²R losses $=3 * I_s^2 * R_s * 10^{-3}$ in Kw

Maximum flux density in the air gap (B_g) $=B_{av} * \pi / 2$

No load Maximum flux per pole (fp) $=B_g * \pi * D * L$

Length of air Gap (L_g) $=0.2 + 2(D * L)^{0.5}$

Rotor bar Current (I_b) $=m.m.f * 6 * I_s * T_s$

Area of each bar (a_b) $=I_b / \delta_s$

End ring Current (I_e) $=Sr * I_b / \pi * P$

Area of End ring (A_e) $=I_e / \delta_s$

Resistance of each bar (R_b) $=0.021 * I_b / a_b$

Copper losses in all the bars (A) $=I_b^2 * R_b * Sr$

Resistance of each end ring (R_e) $=0.021 * \pi * Mr / A_e$

Total copper loss in both the rings (B) $=2 * I_e^2 * R_e$

Total copper losses $=A+B$ Watts [1, 3].

1.4 RESULTS

The results of the Analytical method using the above equations are compared with the software MATLAB-GUI development

Table 1: Analytical Results Vs MATLAB GUI Results

Induction motor parameters	Analytical Results (Output)	MATLAB GUI Results (Output)
Output coefficient		
Synchronous Sped.	115.975	115.984
Number of poles.	1000	1000
Product of D*L.	6	6
Diameter Of core.	0.033m ³	0.034m ³
Length of core.	0.44m	0.45m
Net Iron Length.	0.209m	0.209m
Flux/pole.	0.171m	0.172m
Stator turns/phase	0.020232wb	0.020232wb
Stator current/phase	102	102
Conductor per slot	48.939Amp	48.94
No of stator slots.	11	11
Slot Pitch.	54	54
Resistance/Phase.	0.023m	0.023m
Total Copper losses.	0.187Ohm	0.187ohm
Length of Air Gap.	1346.97W	1346.94W
Rotor bar current.	0.780mm	1.73mm
Area of each bar.	456.93Amp	456.92amp
End ring current.	70.298mm ²	70.30mm ²
Area of End Ring.	1381.75amp	1380.43Amp
Resistance of Each end ring.	212.57mm ²	211.04mm ²
Total copper losses in both end rings.	0.00ohm	0.00ohms
Total copper losses.	136.22W	136.22W
Total copper losses.	1060.57W	1060.57W

as shown in Table No-1 for the rating of 50 Kw and the effects of the variables parameters like electric, magnetic loading and voltage unbalance are observed on 5HP, 7HP and 9HP induction motors .Table number 2, 3 and 4 are used for the calculation of variable parameters and the effects of results are observed in graph number 1, 2 and 3.

1.5 INPUT PARAMETERS

Applied voltage = 400V

Rated frequency = 50Hz

Number of phases = 3

Full load efficiency =0.90

Power factor =0.87

Magnetic loading =0.45

Electric loading = 21000

Types of winding = single layer

Winding factor =0.955

Type of Rotor windings =Cage type

Rotor winding factor= 1

Power factor =0.87

Magnetic loading =0.45

Electric loading = 21000

Types of winding= single layer

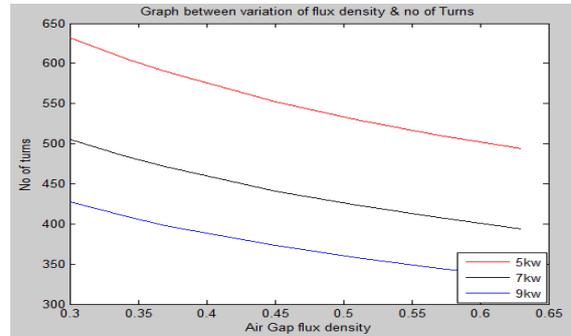
Winding factor =0.955

Type of Rotor windings =Cage type

Air gap flux density vs Stator turns per phase

Air gap Flux Density	0.3	0.34	0.37	0.45	0.51	0.57	0.63
5HP	632	606	590	552	530	510	494
7HP	505	485	471	441	423	408	394
9HP	427	410	398	373	358	345	333

Table No -2

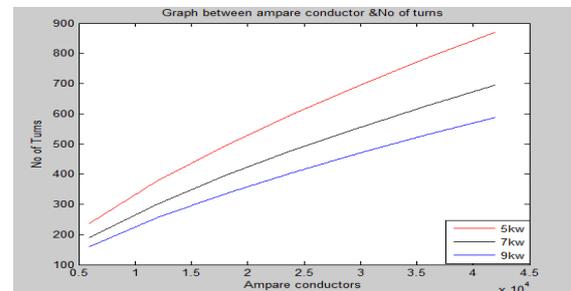


Graph No-1

Ampere Conductors Vs Stator turns per phase

Ampere conductor	6000	12000	18000	24000	30000	36000	42000
5 HP	238	377	495	599	696	786	871
7HP	190	301	395	479	556	628	696
9HP	160	255	334	405	470	531	588

Table No -3

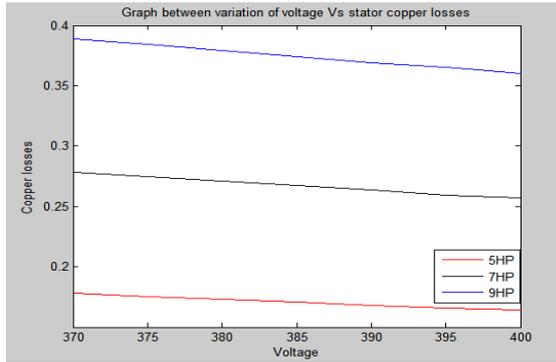


Graph No -2

Variation of Voltage Vs Stator copper losses in KW

Voltages/ Rating of Machine	400	395	390	385	380	375	370
5 HP	0.164	0.166	0.168	0.171	0.173	0.175	0.178
7HP	0.257	0.259	0.264	0.267	0.271	0.275	0.278
9HP	0.360	0.365	0.369	0.374	0.379	0.384	0.389

TableNo-4



Graph No-3



MATLAB-GUI for stator and Rotor Table No -5

CONCLUSION

The MATLAB-GUI results of three phase induction motor slightly varies in values when compared with the analytical results, the difference may occur due to the fact that the analytical calculations are full of approximations, time consuming and hence associated with frequent errors, but the slight difference between the analytical and the computer added values have not much effects on the design of the motor. The computer added design is much better as

compared to the analytical calculations as it saves the time and the results will be more accurate. With the computer added design the effects of variations of parameters on the design can also be observed easily.

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